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Eric Meirhaeghe, Bus. Mgr.  
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**Arnold Refrigeration**

315 Angular St.  
 Burlington IA 52601  
 319-752-4589

**J.P. Benbow**

1191 S. West St.  
 Galesburg, IL 61401  
 309-343-2156

**Bettendorf Heating**

2212 State St.  
 Bettendorf, IA 52722  
 563-355-2926

**Bornhoeft Heating**

620 15th Ave.  
 E Moline, IL 61244  
 309-755-0808

**J.L. Brady Company**

807 12th St.  
 East Moline, IL 61244  
 309-755-5053

**Brockway Company**

1104 Gnahn  
 Burlington, IA 52601  
 319-754-7543

**R.W. Cardella**

P.O. Box 668  
 Keokuk, IA 52632  
 319-524-1566

**Climate Engineers**

201 Fisher Court  
 Eldridge, IA 52748  
 563-285-7502

**Crawford Heating & Cooling**

1306 Mill St., 309-788-4573  
 Rock Island, IL 61201

**Crawford North**

14407 Highway 20 West  
 Dubuque, IA 52003

**Doug's Heating & Air Conditioning**

4307 49th Ave.  
 Moline, IL 61265  
 309-764-2500

**East Moline Sheet Metal**

3001 48th Avenue  
 Moline, IL 61265  
 309-755-9100

**Economy Sheet Metal**

4121 State  
 Bettendorf, IA 52722  
 563-441-2958

**Fisher Test & Balance**

13 Enchanted Island  
 Davenport, IA 52802  
 563-359-3795

**Gabrilson Heating & A/C**

5442 Carey Ave., 319-386-9000  
 Davenport, IA 52807

**Geisler Brothers**

1500 Radford Rd.  
 Dubuque, IA 52001  
 563-583-7363

**Giese Sheet Metal**

2125 Kerper Blvd.  
 Dubuque, IA 52001  
 563-588-2024

**Hallgren-Schildknecht**

1215 Agency St.  
 Burlington, IA 52601  
 319-754-5793

**Hornbuckle Heating & A/C**

5545 Carey  
 Davenport, IA 52807  
 319-391-5553

**Ideal Mechanical**

720 E 59th St.  
 Davenport, IA 52807  
 563-552-0604

**Johnson Contracting**

2750 Morton Dr.  
 E Moline, IL 61244  
 309-755-0601

**Kale Heating & A/C**

122 River Drive  
 Moline, IL 61265  
 309-797-9290

**Klauer Heating & A/C**

3001 48th Avenue  
 Moline, IL 61265  
 309-794-0101

**Mechanical Services**

P.O. Box 1508  
 Galesburg, IL 61401  
 309-342-8136

**Frank Millard Co.**

107 Valley St.  
 Burlington, IA 52601  
 319-752-8615

**Oertel Sheet Metal**

9104 N Zenith Ave  
 Davenport, IA 52506  
 563-322-4930

**Ragan Mechanical**

702 W 76th St.  
 Davenport, IA 52806  
 563-326-6224

**River Place Technologies**

15112 River Rd. Court  
 East Moline, IL 61244  
 309-796-0800

**Schebler Company**

P.O. Box 1005  
 Bettendorf, IA 52722  
 563-359-0110

**Sheeder Heating**

3757 110th St.  
 Stockton, IA 52769  
 563-785-4669

**Sterling Commercial**

2711 Locust St.  
 Sterling, IL 61081  
 815-626-7744

**Total Maintenance, Inc.TMI**

1017 State St.  
 Bettendorf, IA 52722  
 563-355-5400

**TMI Home Warranty**

PO Box 135  
 Bettendorf, IA 52722  
 563-344-4229

**Tri-State Sheet Metal Inc.**

2537 Henkel Ave #200  
 Keokuk, IA 52632  
 319-524-6304

**West Ridge Mechanical**

3752 Sac Drive  
 Keokuk, IA 52632  
 319-524-2162

**Winger Construction**

918 Hayne St.  
 Ottumwa, IA 52501  
 614-682-3407

# S.M.A.R.T. LOCAL 91



The sizzle of summer welcomes cool and the cold of winter welcome the warmth of a functioning HVAC system. Thanks to the members of Sheet Metal Workers International Association (SMWIA) Local 91, residents in the Quad Cities region can count on keeping warm when needed, plus cool and comfortable. Years of extensive, focused training allow these well-trained workers to blend technique, technology and artistic ability into the developed skills of professional construction.

Value and Quality. The hallmark of Local 91. "We address the needs of our union-affiliated contractors and the customers," says Business Manager Eric Meirhaeghe of Local 91, located in Rock Island, Illinois. Chartered in 1900 with membership in the Union Building Trades the members of Local 91 have provided professional quality results for more than 100 years.

The acquired expertise of the members of Local 91 in working with all manner of metal creates a community filled with rewards beyond the warmth and cool of the change in seasons here in the Midwest and includes, memorable metal signs, long-lasting metal roofs, decorative copper gutters, fascia, soffits, efficient industrial applications, and more.

All Local 91 members bring a commitment to quality learned while completing a rigorous, multi-year apprenticeship certified by the Department of Labor's Bureau of Apprenticeship Training, which includes hundreds of hours in a classroom as well as thousands of hours hands-on.

"Our members undergo an extensive five-year certified apprenticeship," Meirhaeghe says. The well-rounded program combines academic and practical application and includes all aspects of the trade such as HVAC, industrial and architectural applications in Local 91's updated training center and renovated union hall. In addition to apprenticeship classes, Local 91 offers members continuing education classes as new technologies, materials and processes emerge. Meirhaeghe adds, "the members train throughout their entire career."

Local 91 members now routinely seal the entire duct system to accommodate the higher pressures needed to provide efficiency. And applying caulk to the seams, whether in a commercial or residential applications provides a substantial cost saving. The customer no longer pays to heat and cool the same area over and over, giving them increased control over utility costs.

The current move towards "Green" construction offers contractors, customers, and members additional opportunities. Galvanized iron has been the mainstay material for generations.

New technology and techniques help provide much more efficient systems. An example: phenolic board ductwork has emerged as a viable alternative in certain applications. The non-flammable product brings several improvements: one-step installation (no vapor barrier or thermal seal required), and low weight.

"Newer products like phenolic board, which is in its infancy," Meirhaeghe says, appear and "become included in the training program."

Safety plays a prominent role for members of Local 91. All apprentices complete the OSHA 10-hour safety course and the Local offers the 30-hour safety course, "which we provide ahead of time," Meirhaeghe says, "so the contractors and customers know our members work safely."

Local 91 Members apply their skills in five aspects of professional construction including:

**Building Trades**—commercial construction of duct work for application such as a hospital, school; metal roofing;

**Industrial Welding**; safety guards, conveyors, etc.

**Architectural**—various types of metal signs; icons such as the Gateway Arch in St. Louis, or the flame atop the Statue of Liberty;

gutters, downspouts, cooper roof, etc.;

**Service**—Refrigeration; and complete Testing, Adjusting and Balancing of the HVAC system;

**Residential**—HVAC.

Members of Local 91 can help lower costs by performing the fabrication, assembly and installation of all necessary components. They transform flat raw material and fabricate it into the shape needed. Members work with all types of metal such as black iron, galvanized steel, aluminum, stainless steel, copper, brass, whatever the contractor or customer needs.

Members of Local 91 bring expert welding skills for applications such as stainless steel counter tops and sinks in restaurants to custom made safety equipment such as a belt guard in an industrial setting. While all apprentices learn welding skills, those who select to focus on the Building Trades undergo a rigorous program leading to various specialized welding certifications.

The cost-conscious climate of today's economy requires contractors and customers to expect expert skill and focus from the members of Local 91. The expertise and efficiency of the Local 91 members brings added value to every project. No question the members of SMWIA Local 91 provide value as their skills go far beyond helping customers and clients stay warm in winter and cool in summer.

For further information contact Sheet Metal Workers Local 91 at (309) 787.0695.

